HONGCHEN METAL
INDUSTRIAL METAL MATERIALS

PRODUCT DATA SHEET
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PRODUCT SPECIFICATIONS · COIL

Hastelloy X Coil

Chemical composition, mechanical properties and material characteristics

Features

- Hastelloy X pipe is made of a high-quality alloy material.
- It has excellent corrosion resistance, high temperature strength and good processing properties, and is widely used in petroleum, chemical industry, pharmaceuticals, aerospace and other fields.

Typical Applications

- Used for gas-turbine combustors, furnace hardware and high-temperature sheet / plate components that need outstanding oxidation resistance and fabricability.

Product Parameters

Product Name	Hastelloy X Coil
Type	Ni-Cr-Fe-Mo Alloy (Hastelloy X)
Standard	UNS N06002; ASTM B435 / B619 / B622
Surface	Pickled, bright annealed, peeled / turned or polished; clean, low-contamination finish preferred for hot service.
Delivery Condition	Solution annealed and / or age-hardened to the ordered condition (e.g. AMS / ASTM temper).
Scope of Application	Used for gas-turbine combustors, furnace hardware and high-temperature sheet / plate components that need outstanding oxidation resistance and fabricability.
Certificate	EN 10204 3.1 MTC with chemistry and mechanical results; aerospace / oil-tool certifications and third-party inspection available when specified.
Production Technology	Produced by melting practices suited to nickel alloys, then hot worked / cold worked and heat treated to the specified condition. Machining and welding require nickel-alloy procedures. Slitting, cut-to-length and recoiling available to ordered width and length.
Edge Processing	Mill or slit edge; trimmed edge available. Coil ID / OD and packing method confirmed with the order.
Thickness	2.5mm-10.0 mm
Length	2000mm, 2440mm, 3000mm, 5800mm, 6000mm, etc.
Width	610-2000 mm

Chemical Composition

C	Si	P	S	Cr	Mn	Fe	Co	Ni	Mo	W
0.05 - 0.15	1.0 max	0.04	0.03	20.5 - 23.0	1.0 max	17.0 - 20.0	0.5 - 2.5	Remainder	8.0 - 10.0	0.2 - 1.0

Mechanical Properties

Tensile Strength (ksi)	0.2% Yield Strength (ksi)	Elongation% in 2 inches
95	35	35

Physical Performance

	Units	Temperature in°C
Density	8.22 g/cm³	22°C
Specific Heat	0.116 Kcal/kg.	Room
Melting Range	1260-1355°C	-
Modulus of Elasticity	205 KN/mm²	Room
Electrical Resistivity	118.3 μΩ.cm	22°
Coefficient of Expansion	13.9 μm/m °C	26 - 93°
Thermal Conductivity	9.1 w/m-° K	21°

Selection note: confirm allowable stress at the design temperature / hold time; atmosphere chemistry affects oxidation life.

Related Properties

High-Temperature Strength	Retains useful tensile and yield strength at temperatures where ordinary stainless softens rapidly. Allowable stress still depends on grade, product form, hold time and whether the duty is continuous or cyclic—always check the design curve for the intended temperature.
Oxidation Resistance	Forms a protective scale in hot air and many furnace atmospheres within the recommended range. Aggressive sulfidizing, carburizing or salt-laden gases can attack the scale; atmosphere chemistry and peak temperature should be reviewed together.
Creep & Rupture	Selected nickel and iron-nickel grades provide useful creep and stress-rupture resistance for sustained hot service such as heaters, reformers and turbine-related hardware. Long-term life estimates require grade-specific rupture data at the design stress.
Fabricability	Can be formed, machined and welded with practices suited to nickel alloys. Expect rapid work hardening, higher cutting forces and the need for clean, low-contamination fabrication to protect later high-temperature performance.
Thermal Cycling	Repeated heat-up / cool-down can cause scale spalling or thermal-fatigue cracking at edges and welds. Design for expansion, avoid sharp thickness transitions, and follow any required solution or aging treatment after heavy fabrication.

Material guidance for your next project

Send your grade, size and application requirements to our team.

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