HONGCHEN METAL
INDUSTRIAL METAL MATERIALS

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PRODUCT SPECIFICATIONS · PIPE

Stainless Steel 904L Pipe

Chemical composition, mechanical properties and material characteristics

Features

- 904L stainless steel is a stainless steel material with high corrosion resistance, high strength and good mechanical properties.
- Due to its excellent tolerance and reliability to harsh environments, 904L stainless steel is commonly used in petroleum, chemical industry, and marine engineering.

Typical Applications

- Used for chemical process equipment, coastal and marine atmospheres, food / pharmaceutical contact surfaces, heat exchangers, tanks and piping. Grade choice should follow the actual medium, chloride level, temperature and whether welded components remain in corrosive service.

Product Parameters

Product Name	904L Stainless Steel Pipe
Type	Corrosion-Resistant Alloy / Stainless Steel
Standard	ASTM, AISI, JIS, GB, DIN , EN, etc.
Surface	Black, Bright Polished, Rough Turning, Matt Surface Treatment, No. 4. BA, etc.
Delivery Condition	Annealed / solution annealed; other tempers available by agreement.
Scope of Application	Used for chemical process equipment, coastal and marine atmospheres, food / pharmaceutical contact surfaces, heat exchangers, tanks and piping. Grade choice should follow the actual medium, chloride level, temperature and whether welded components remain in corrosive service.
Certificate	ISO / SGS / BV and EN 10204 3.1 MTC available; third-party inspection and PMI can be arranged per purchase order.
Production Technology	Hot rolling or cold rolling / drawing according to product form; solution treatment and pickling / passivation applied where corrosion performance or surface quality require it. Seamless or welded supply routes depending on size; cut-to-length and end preparation available.
Edge Processing	Plain, beveled or threaded ends available on request; end finishing and length tolerance per order.
Outer diameter	Round Tube
Square Tube	10*10mm-100*100mm
Rectangular Tube	10*20mm-50*100mm
Wall Thickness	0.6mm-6.0mm
Length	1-6 meters, Length can be customized

Chemical Composition

C	Si	Mn	Cr	Ni	Mo	S	P
≤ 0.02	≤ 1.0	≤ 2.0	19.0～23.0	23.0～28.0	4.0～5.0	≤ 0.035	≤ 0.045

Mechanical Properties

Tensile Strength Kb (MPa)	Yield Strength σ0.2 (MPa)	Elongation D5 (%)	Hardness
≥490	≥220	≥35	≤90HRB

Physical Performance

Density(g/cm³)	Modulus of Elasticity(Gpa)	Coefficient of Thermal Expansion(10 -6 /°C)	Coefficient of Thermal Conductivity(W/m * K)	Resistivity(MΩ. cm)
8.0	195	15.5	12.0	94

Selection note: match grade to medium, temperature, chloride level and whether as-welded corrosion service is required.

Related Properties

Corrosion Resistance	Provides practical corrosion resistance in atmospheric exposure, fresh water, food-contact environments and many mild chemical media. Resistance drops when chlorides, reducing acids or high-temperature concentrated solutions become dominant—match the grade to the real medium, temperature and oxygen level.
Formability	Most austenitic corrosion grades form well by bending, rolling, deep drawing and stamping when tooling radii, lubrication and springback are set for the thickness and temper. Work hardening raises strength during cold work; intermediate anneal may be needed for severe multi-stage forming.
Weldability	Generally weldable with common fusion processes. For as-welded corrosive service, prefer low-carbon (L) or stabilized grades, control heat input, and specify filler that preserves corrosion resistance in the weld metal and HAZ. Post-weld cleaning and passivation improve finished performance.
Surface & Cleanliness	Final corrosion behavior is strongly affected by surface finish, free iron contamination and weld discoloration. Pickling, passivation or electropolishing after fabrication is often as important as grade selection for sanitary, marine and chemical equipment.
Selection Notes	Use molybdenum-bearing or higher-alloy variants when pitting, crevice attack or stronger chemical media are expected. Confirm product form (plate, tube, bar, wire) and heat-treatment condition against the project specification before ordering.

Material guidance for your next project

Send your grade, size and application requirements to our team.

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