PRODUCT DATA SHEET
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PRODUCT SPECIFICATIONS · COIL

Monel 400 Coil

Chemical composition, mechanical properties and material characteristics

Features

- Monel 400, also known as UNS N04400 or German grade 2.4360, is a high-performance alloy whose unique chemical composition and excellent mechanical properties enable it to perform well in various harsh environments.
- Whether in the marine engineering or chemical industries, Monel 400 plate plays an indispensable role, providing reliable protection and support for various equipment and components.

Typical Applications

- Applied in marine engineering, seawater valves and pumps, HF acid systems and chemical process equipment needing toughness and corrosion resistance in reducing conditions.

Product Parameters

Product Name	Monel 400 Coil
Type	Ni-Cu Alloy (Monel 400)
Standard	UNS N04400; ASTM B127 / B165 / B164
Surface	BA, 2B, No.1, No.4, HL, 8K / polished, pickled or passivated as required.
Delivery Condition	Annealed / solution annealed; other tempers available by agreement.
Scope of Application	Applied in marine engineering, seawater valves and pumps, HF acid systems and chemical process equipment needing toughness and corrosion resistance in reducing conditions.
Certificate	ISO / SGS / BV and EN 10204 3.1 MTC available; third-party inspection and PMI can be arranged per purchase order.
Production Technology	Hot rolling or cold rolling / drawing according to product form; solution treatment and pickling / passivation applied where corrosion performance or surface quality require it. Slitting, cut-to-length and recoiling available to ordered width and length.
Edge Processing	Mill or slit edge; trimmed edge available. Coil ID / OD and packing method confirmed with the order.
Thickness	2.5mm-10.0 mm
Length	2000mm, 2440mm, 3000mm, 5800mm, 6000mm, etc.
Width	610-2000 mm

Chemical Composition

Nickel, min A	Copper	Iron, max	Manganese, max	Carbon, max	Silicon, max	Sulfur, max
63.0%	28.0% - 34.0%	2.5%	2.0%	0.3%	0.5%	0.024%

Mechanical Properties

Condition (Temper)	Tensile Strength, min, psi (MPa)	Yield Strength A (0.2 % offset), min, psi (MPa)	Elongation in 2 in. or 50 mm, or 4D, min,%	Rockwell Hardness (B Scale) b,c
Hot-Rolled Plate				
Annealed	70000 (485)	28000 (195)	35	-
As-Rolled D,E	75000 (515)	40000 (275)	25	-
Hot-Rolled Sheet				
Annealed	70000 (485)	28000 (195)	35	-
Cold-Rolled Sheet				
Annealed	70000 - 85000 (485 - 585)	28000 (195)	35	-
Quarter-Hard	-	-	-	73 - 83
Half-Hard	-	-	-	82 - 90
Hard	100000 (690)	90000 (620)	2	-
Cold-Rolled Strip				
Annealed	70000 - 85000 (485 - 585) F	28000 (195)	35 F	-
Skin Hard	-	-	-	68 - 73
Quarter-Hard	-	-	-	73 - 83
Half-Hard	-	-	-	82 - 90
Three-Quarter-Hard	-	-	-	89 - 94
Hard	100000 (690) F	90000 (620) F	2 F	-
Spring Temper	-	-	-	98 min

Physical Performance

	Units	Temperature in°C
Density	8.14 g/cm³	Room
Specific Heat	0.105 Kcal/kg.C	Room
Melting Range	1370-1400°C	-
Modulus of Elasticity	196 KN/mm²	20°
Electrical Resistivity	113 μΩ.cm	25°
Coefficient of Expansion	14.1 μm/m °C	25 - 100°
Thermal Conductivity	11.1 w/m-° K	25°

Selection note: match grade to medium, temperature, chloride level and whether as-welded corrosion service is required.

Related Properties

Corrosion Resistance	Provides practical corrosion resistance in atmospheric exposure, fresh water, food-contact environments and many mild chemical media. Resistance drops when chlorides, reducing acids or high-temperature concentrated solutions become dominant—match the grade to the real medium, temperature and oxygen level.
Formability	Most austenitic corrosion grades form well by bending, rolling, deep drawing and stamping when tooling radii, lubrication and springback are set for the thickness and temper. Work hardening raises strength during cold work; intermediate anneal may be needed for severe multi-stage forming.
Weldability	Generally weldable with common fusion processes. For as-welded corrosive service, prefer low-carbon (L) or stabilized grades, control heat input, and specify filler that preserves corrosion resistance in the weld metal and HAZ. Post-weld cleaning and passivation improve finished performance.
Surface & Cleanliness	Final corrosion behavior is strongly affected by surface finish, free iron contamination and weld discoloration. Pickling, passivation or electropolishing after fabrication is often as important as grade selection for sanitary, marine and chemical equipment.
Selection Notes	Use molybdenum-bearing or higher-alloy variants when pitting, crevice attack or stronger chemical media are expected. Confirm product form (plate, tube, bar, wire) and heat-treatment condition against the project specification before ordering.

Material guidance for your next project

Send your grade, size and application requirements to our team.

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