HONGCHEN METAL
INDUSTRIAL METAL MATERIALS

PRODUCT DATA SHEET
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PRODUCT SPECIFICATIONS · BAR

Incoloy 825 Round Bar

Chemical composition, mechanical properties and material characteristics

Features

- Incoloy 825 coil is made of a nickel-based alloy with excellent corrosion resistance and good processability.
- The excellent properties of Incoloy 825 alloy make it widely used in the fields of petroleum, chemical industry, pharmaceutical, food and marine engineering.

Typical Applications

- Used in sulfuric and phosphoric acid systems, oil & gas production and pollution-control equipment needing resistance to both reducing and oxidizing acids plus chloride stress-corrosion cracking.

Product Parameters

Product Name	Incoloy 825 Bar
Type	Ni-Fe-Cr-Mo-Cu Alloy (Incoloy 825)
Standard	UNS N08825; ASTM B424 / B423 / B425
Surface	Black, Bright Polished, Rough Turning, Matt Surface Treatment, NO.4, BA, etc.
Delivery Condition	Annealed / solution annealed; other tempers available by agreement.
Scope of Application	Used in sulfuric and phosphoric acid systems, oil & gas production and pollution-control equipment needing resistance to both reducing and oxidizing acids plus chloride stress-corrosion cracking.
Certificate	ISO / SGS / BV and EN 10204 3.1 MTC available; third-party inspection and PMI can be arranged per purchase order.
Production Technology	Hot rolling or cold rolling / drawing according to product form; solution treatment and pickling / passivation applied where corrosion performance or surface quality require it. Hot-rolled, forged or cold-drawn routes depending on size; cut-to-length available.
Edge Processing	Cut ends as standard; chamfering, deburring, peeling or centerless grinding available on request.
Outer Diameter	Round Bar
Hexagon Bar	18mm-57mm (11/16″ to 2-3/4″)
Square Bar	18mm-47mm (11/16″ to 1-3/4″)
Flat Steel	1/2 "to 10", Thickness: 2mm-150mm, Can provide customized
Length	1-6 meters, Length can be customized

Chemical Composition

C	Al	Si	S	Ti	Cr	Mn	Fe	Ni	Cu	Mo
0.05 max	0.2 max	0.5 max	0.03 max	0.6 - 1.2	19.5 - 23.5	1.0 max	22.0 min	38.0 - 46.0	1.5 - 3.0	2.5 - 3.5

Mechanical Properties

Tensile Strength (ksi)	0.2% Yield Strength (ksi)	Elongation% in 2 inches
85	35	30

Physical Performance

	Units	Temperature in°C
Density	8.14 g/cm³	Room
Specific Heat	0.105 Kcal/kg.C	Room
Melting Range	1370-1400°C	-
Modulus of Elasticity	196 KN/mm²	20°
Electrical Resistivity	113 μΩ.cm	25°
Coefficient of Expansion	14.1 μm/m °C	25 - 100°
Thermal Conductivity	11.1 w/m-° K	25°

Selection note: match grade to medium, temperature, chloride level and whether as-welded corrosion service is required.

Related Properties

Corrosion Resistance	Provides practical corrosion resistance in atmospheric exposure, fresh water, food-contact environments and many mild chemical media. Resistance drops when chlorides, reducing acids or high-temperature concentrated solutions become dominant—match the grade to the real medium, temperature and oxygen level.
Formability	Most austenitic corrosion grades form well by bending, rolling, deep drawing and stamping when tooling radii, lubrication and springback are set for the thickness and temper. Work hardening raises strength during cold work; intermediate anneal may be needed for severe multi-stage forming.
Weldability	Generally weldable with common fusion processes. For as-welded corrosive service, prefer low-carbon (L) or stabilized grades, control heat input, and specify filler that preserves corrosion resistance in the weld metal and HAZ. Post-weld cleaning and passivation improve finished performance.
Surface & Cleanliness	Final corrosion behavior is strongly affected by surface finish, free iron contamination and weld discoloration. Pickling, passivation or electropolishing after fabrication is often as important as grade selection for sanitary, marine and chemical equipment.
Selection Notes	Use molybdenum-bearing or higher-alloy variants when pitting, crevice attack or stronger chemical media are expected. Confirm product form (plate, tube, bar, wire) and heat-treatment condition against the project specification before ordering.

Material guidance for your next project

Send your grade, size and application requirements to our team.

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