HONGCHEN METAL
INDUSTRIAL METAL MATERIALS

PRODUCT DATA SHEET
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PRODUCT SPECIFICATIONS · PIPE

Stainless Steel 409L Pipe

Chemical composition, mechanical properties and material characteristics

Features

- 409 stainless steel is categorized as ferritic steel that is highly resistant to corrosion and high temperature with superior mechanical properties.
- It contains around 11% chromium, which is the minimum amount required to form the passive surface film that makes stainless steel resistant to corrosion.

Typical Applications

- Intended for furnace parts, radiant tubes, exhaust hardware, kiln components and thermal processing equipment where resistance to high-temperature oxidation and scaling is the primary requirement. Continuous and intermittent temperature limits should follow the grade standard.

Product Parameters

Product Name	409 Stainless Steel Pipe
Type	Heat-Resistant Stainless Steel
Standard	ASTM, AISI, JIS, GB, DIN , EN, etc.
Surface	Black, Bright Polished, Rough Turning, Matt Surface Treatment, No. 4. BA, etc.
Delivery Condition	Annealed / solution annealed suitable for elevated-temperature fabrication.
Scope of Application	Intended for furnace parts, radiant tubes, exhaust hardware, kiln components and thermal processing equipment where resistance to high-temperature oxidation and scaling is the primary requirement. Continuous and intermittent temperature limits should follow the grade standard.
Certificate	EN 10204 3.1 MTC; high-temperature oxidation / scaling data can be referenced from grade standards on request.
Production Technology	Hot- or cold-rolled and annealed; formed and welded with procedures matched to the heat-resistant grade. Avoid prolonged holds in restricted embrittlement ranges unless grade data allow it. Seamless or welded supply routes depending on size; cut-to-length and end preparation available.
Edge Processing	Plain, beveled or threaded ends available on request; end finishing and length tolerance per order.
Outer diameter	Round Tube
Square Tube	10*10mm-100*100mm
Rectangular Tube	10*20mm-50*100mm
Wall Thickness	0.6mm-6.0mm
Length	1-6 meters, Length can be customized

Chemical Composition

C	Si	Mn	Cr	Ni	S	P
≤ 0.08	≤1.0	≤1.0	10.5～11.75	≤ 0.5	≤ 0.045	≤ 0.045

Mechanical Properties

Tensile Strength Kb (MPa)	Yield Strength σ0.2 (MPa)	Elongation D5 (%)	Hardness
≥360	≥175	≥25	≤162HBW

Physical Performance

Density(g/cm³)	Modulus of Elasticity(Gpa)	Coefficient of Thermal Expansion(10 -6 /°C)	Coefficient of Thermal Conductivity(W/m * K)	Resistivity(NΩ.m)
7 .80	200	11.0	25.8	600

Selection note: separate continuous-use limits from short peak temperatures per the grade standard.

Related Properties

Oxidation Resistance	Intended for furnace parts, radiant tubes, exhaust hardware and similar hot-air service where resistance to scaling is the primary requirement. Protective behavior depends on chromium level, peak temperature and whether the atmosphere is oxidizing or reducing.
Temperature Capability	Supports elevated continuous and intermittent service temperatures beyond common structural stainless. Always separate continuous-use limits from short peak excursions, and follow the grade standard for both.
Weldability	Weldable with common processes when filler chemistry and any required post-weld heat treatment match the base metal. High-alloy heat-resistant welds can be crack-sensitive if restraint and preheat / interpass control are ignored.
Formability	Can be formed by rolling, pressing and bending with conventional equipment, though higher-alloy grades need more force and careful radius control. Hot forming followed by suitable heat treatment may be preferred for heavy sections.
Service Stability	Long holds in certain intermediate temperature bands can cause embrittlement or sigma-phase formation in some grades. Review the grade’s restricted temperature ranges when planning continuous furnace duty.

Material guidance for your next project

Send your grade, size and application requirements to our team.

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